

**I claim:**

- 1           1.       A method for improving performance of an engine comprising:  
2           contacting contaminated liquid hydrocarbon fuel comprising an initial  
3                   concentration of drag reducer additive ("DRA") with one or more  
4                   effective DRA removal agent(s) under conditions effective to produce  
5                   decontaminated liquid hydrocarbon fuel comprising a reduced  
6                   concentration of said DRA; and,  
7           feeding said decontaminated liquid hydrocarbon fuel to said engine.
- 1           2.       The method of claim 1 wherein said one or more effective DRA  
2           removal agents achieve a % DRA removal of about 10% or more when 1 g of the  
3           DRA removal agent is added in increments with agitation to 100 ml. of contaminated  
4           liquid hydrocarbon fuel comprising from about 8 to about 12 ppm of unsheared target  
5           DRA.
- 1           3.       The method of claim 2 wherein said % DRA removal is about 20% or  
2           more.
- 1           4.       The method of claim 2 wherein said % DRA removal is about 30% or  
2           more.
- 1           5.       The method of claim 2 wherein said % DRA removal is about 40% or  
2           more.
- 1           6.       A method for improving performance of an engine comprising:  
2           contacting contaminated liquid hydrocarbon fuel comprising an initial  
3                   concentration of drag reducer additive with one or more effective DRA  
4                   removal agent(s) selected from the group consisting of graphites,  
5                   activated carbons, fresh attapulgus clay, and combinations thereof,

6 under conditions effective to produce decontaminated liquid  
7 hydrocarbon fuel comprising a reduced concentration of said DRA;  
8 and,  
9 feeding said decontaminated liquid hydrocarbon fuel to said engine.

1 7. The method of claim 6 wherein said one or more DRA removal agents  
2 have an adsorption capacity of about 0.03 wt.% or more.

1 8. The method of claim 6 wherein said conditions comprise incremental  
2 addition of the DRA removal agent(s) and agitation of the resulting mixture.

1 9. The method of claim 6 wherein said conditions comprise passing the  
2 contaminated liquid hydrocarbon fuel through a bed comprising said one or more  
3 effective DRA removal agent(s).

1 10. The method of claim 9 wherein said contacting produces used DRA  
2 removal agent(s), said method further comprising replacing said used DRA removal  
3 agent(s) with fresh DRA removal agent(s).

1 11. The method of claim 6 wherein said contacting said contaminated  
2 liquid hydrocarbon fuel comprising an initial concentration of DRA with one or more  
3 effective DRA removal agent(s) occurs at a location selected from the group  
4 consisting of: at a refinery; between a refinery and a fuel terminal; at a fuel terminal;  
5 between two different fuel terminals; between a fuel terminal and an airport storage  
6 tank; at an airport storage tank; between a fuel terminal and a tanker truck; at a tanker  
7 truck; between an airport storage tank and a tanker truck; between two different  
8 tanker trucks; between a tanker truck and an engine, at a fuel dispenser; between a  
9 fuel dispenser and a vehicle comprising the engine; and, at the engine.

1           12.     The method of claim 6 further comprising preheating said one or more  
2     removal agents prior to use under conditions effective to remove adsorbed water  
3     without damaging the removal agent(s).

1           13.     The method of claim 6 wherein said reduced concentration of DRA is  
2     sufficiently low to perform one or more function selected from the group consisting of  
3     permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and  
4     reducing formation of deposits on engine components selected from the group  
5     consisting of intake valves, combustion chambers, and fuel injectors.

1           14.     The method of claim 6 wherein said liquid hydrocarbon fuel has a  
2     boiling range of from about 150 °F to about 750 °F.

1           15.     The method of claim 6 wherein said liquid hydrocarbon fuel is selected  
2     from the group consisting of liquefied natural gas (LNG), liquefied petroleum gas  
3     (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and home  
4     heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, or bunker fuel.

1           16.     The method of claim 6 wherein said liquid hydrocarbon fuel is selected  
2     from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor  
3     gasoline.

1           17.     The method of claim 6 wherein said liquid hydrocarbon fuel is jet fuel.

1           18.     The method of claim 17 wherein said reduced concentration of DRA is  
2     sufficiently low to permit reignition of jet fuel after flameout.

1           19.     The method of claim 6 wherein said drag reducer additive comprises a  
2     polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1           20.     The method of claim 18 wherein said polyalphaolefin has a peak  
2     molecular weight of about 10 million Daltons or more.

1           21.     The method of claim 6 wherein said DRA comprises two different  
2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,  
3 the number of carbon atoms of the at least two different LAO's differing by 6.

1           22.     The method of claim 6 wherein said DRA comprises one or more  
2 polyalphaolefins made by solution polymerization.

1           23.     The method of claim 6 wherein said DRA comprises polar groups.

1           24.     The method of claim 23 wherein said DRA comprises organic polar  
2 groups.

1           25.     The method of claim 23 wherein said polar groups comprise a moiety  
2 selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,  
3 unsaturated carbon-carbon bonds, and combinations thereof.

1           26.     The method of claim 24 wherein said organic polar groups comprise a  
2 moiety selected from the group consisting of oxygen, sulfur, nitrogen, halogen,  
3 phosphorus, unsaturated carbon-carbon bonds, and combinations thereof.

1           27.     A method for improving performance of an engine comprising:  
2           contacting contaminated liquid hydrocarbon fuel comprising an initial  
3           concentration of drag reducer additive ("DRA") with one or more  
4           effective DRA removal agent comprising graphite under conditions  
5           effective to produce decontaminated liquid hydrocarbon fuel  
6           comprising a reduced concentration of said DRA; and,  
7           feeding said decontaminated liquid hydrocarbon fuel to said engine.

1           28.     The method of claim 27 wherein said graphite is selected from the  
2 group consisting of graphite powders and graphite particulates having an adsorption  
3 capacity of about 0.01 wt.% or more.

1           29.     The method of claim 27 wherein said graphite comprises granules  
2     having an average diameter of from about 0.01 microns to about 10,000 microns.

1           30.     The method of claim 28 wherein said graphite comprises granules  
2     having an average diameter of from about 0.01 microns to about 10,000 microns.

1           31.     The method of claim 27 wherein said graphite comprises granules  
2     having an average diameter of from about 0.1 microns to about 1,000 microns.

1           32.     The method of claim 28 wherein said graphite comprises granules  
2     having an average diameter of from about 0.1 microns to about 1,000 microns.

1           33.     The method of claim 27 wherein said graphite comprises granules  
2     having an average diameter of from about 1 micron to about 100 microns.

1           34.     The method of claim 28 wherein said graphite comprises granules  
2     having an average diameter of from about 1 micron to about 100 microns.

1           35.     The method of claim 27 wherein said graphite is selected from the  
2     group consisting of graphite powders and graphite particulates having an adsorption  
3     capacity of about 0.03 wt.% or more.

1           36.     The method of claim 29 wherein said adsorption capacity is about  
2     0.03 wt.% or more.

1           37.     The method of claim 32 wherein said adsorption capacity is about 0.03  
2     wt.% or more.

1           38.     The method of claim 34 wherein said adsorption capacity is about  
2     0.03 wt.% or more.

1           39.     The method of claim 9 wherein said adsorption capacity is about 0.04  
2     wt% or more.

1           40.     The method of claim 27 wherein said adsorption capacity is about  
2     0.04 wt%.

1           41.     The method of claim 27 wherein said graphite is selected from the  
2     group consisting of natural graphites, synthetic graphites, expanded graphites, and  
3     combinations thereof.

1           42.     The method of claim 41 wherein said graphite is selected from the  
2     group consisting of purified carbon, natural graphite, silica (crystalline quartz),  
3     synthetic graphite, and combinations thereof.

1           43.     The method of claim 35 wherein said graphite is selected from the  
2     group consisting of purified carbon, natural graphite, silica (crystalline quartz),  
3     synthetic graphite, and combinations thereof.

1           44.     The method of claim 28 wherein said conditions comprise incremental  
2     addition of the DRA removal agent(s) and agitation of the resulting mixture.

1           45.     The method of claim 28 wherein said conditions comprise passing the  
2     contaminated liquid hydrocarbon fuel through a bed comprising said one or more  
3     effective DRA removal agent(s).

1           46.     The method of claim 45 wherein said contacting produces used DRA  
2     removal agent(s), said method further comprising replacing said used DRA removal  
3     agent(s) with fresh DRA removal agent(s).

1           47.     The method of claim 28 wherein said contacting said contaminated  
2     liquid hydrocarbon fuel comprising an initial concentration of DRA with one or more  
3     effective DRA removal agent(s) occurs at a location selected from the group  
4     consisting of: at a refinery; between a refinery and a fuel terminal; at a fuel terminal;  
5     between two different fuel terminals; between a fuel terminal and an airport storage

6 tank; at an airport storage tank; between a fuel terminal and a tanker truck; at a tanker  
7 truck; between an airport storage tank and a tanker truck; between two different  
8 tanker trucks; between a tanker truck and an engine, at a fuel dispenser; between a  
9 fuel dispenser and a vehicle comprising the engine; and, at the engine.

1 48. The method of claim 28 further comprising preheating said one or  
2 more removal agents prior to use under conditions effective to remove adsorbed water  
3 without damaging the removal agent(s).

1 49. The method of claim 28 wherein said reduced concentration of DRA is  
2 sufficiently low to perform one or more function selected from the group consisting of  
3 permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and  
4 reducing formation of deposits on engine components selected from the group  
5 consisting of intake valves, combustion chambers, and fuel injectors.

1 50. The method of claim 28 wherein said liquid hydrocarbon fuel has a  
2 boiling range of from about 150 °F to about 750 °F.

1 51. The method of claim 28 wherein said liquid hydrocarbon fuel is  
2 selected from the group consisting of liquefied natural gas (LNG), liquefied petroleum  
3 gas (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and  
4 home heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, or bunker fuel.

1 52. The method of claim 28 wherein said liquid hydrocarbon fuel is  
2 selected from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor  
3 gasoline.

1 53. The method of claim 28 wherein said liquid hydrocarbon fuel is jet  
2 fuel.

1           54.     The method of claim 53 wherein said reduced concentration of DRA is  
2 sufficiently low to permit reignition of jet fuel after flameout.

1           55.     The method of claim 28 wherein said drag reducer additive comprises  
2 a polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1           56.     The method of claim 54 wherein said polyalphaolefin has a peak  
2 molecular weight of about 10 million Daltons or more.

1           57.     The method of claim 28 wherein said DRA comprises two different  
2 linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,  
3 the number of carbon atoms of the at least two different LAO's differing by 6.

1           58.     The method of claim 28 wherein said DRA comprises one or more  
2 polyalphaolefins made by solution polymerization.

1           59.     The method of claim 28 wherein said DRA comprises polar groups.

1           60.     The method of claim 59 wherein said DRA comprises organic polar  
2 groups.

1           61.     The method of claim 59 wherein said polar groups comprise a moiety  
2 selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,  
3 unsaturated carbon-carbon bonds, and combinations thereof.

1           62.     The method of claim 60 wherein said organic polar groups comprise a  
2 moiety selected from the group consisting of oxygen, sulfur, nitrogen, halogen,  
3 phosphorus, unsaturated carbon-carbon bonds, and combinations thereof.

1           63.     A method for improving performance of an engine comprising:  
2 contacting contaminated liquid hydrocarbon fuel comprising an initial  
3 concentration of drag reducer additive ("DRA") with one or more  
4 effective DRA removal agent(s) comprising activated carbon under



5 conditions effective to produce decontaminated liquid hydrocarbon  
6 fuel comprising a reduced concentration of said DRA; and,  
7 feeding said decontaminated liquid hydrocarbon fuel to said engine.

1 64. The method of claim 63 wherein said activated carbon has an  
2 adsorption capacity of about 0.01 wt.% or more.

1 65. The method of claim 63 wherein said activated carbon has an  
2 adsorption capacity of about 0.02 wt.% or more.

1 66. The method of claim 63 wherein said activated carbon has an  
2 adsorption capacity of about 0.03 wt.% or more.

1 67. The method of claim 64 wherein said conditions comprise incremental  
2 addition of the DRA removal agent(s) and agitation of the resulting mixture.

1 68. The method of claim 64 wherein said conditions comprise passing the  
2 contaminated liquid hydrocarbon fuel through a bed comprising said one or more  
3 effective DRA removal agent(s).

1 69. The method of claim 68 wherein said contacting produces used DRA  
2 removal agent(s), said method further comprising replacing said used DRA removal  
3 agent(s) with fresh DRA removal agent(s).

1 70. The method of claim 64 wherein said contacting said contaminated  
2 liquid hydrocarbon fuel comprising an initial concentration of DRA with one or more  
3 effective DRA removal agent(s) occurs at a location selected from the group  
4 consisting of: at a refinery; between a refinery and a fuel terminal; at a fuel terminal;  
5 between two different fuel terminals; between a fuel terminal and an airport storage  
6 tank; at an airport storage tank; between a fuel terminal and a tanker truck; at a tanker  
7 truck; between an airport storage tank and a tanker truck; between two different

8 tanker trucks; between a tanker truck and an engine, at a fuel dispenser; between a  
9 fuel dispenser and a vehicle comprising the engine; and, at the engine.

1 71. The method of claim 64 further comprising preheating said one or  
2 more removal agents prior to use under conditions effective to remove adsorbed water  
3 without damaging the removal agent(s).

1 72. The method of claim 64 wherein said reduced concentration of DRA is  
2 sufficiently low to perform one or more function selected from the group consisting of  
3 permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and  
4 reducing formation of deposits on engine components selected from the group  
5 consisting of intake valves, combustion chambers, and fuel injectors.

1 73. The method of claim 64 wherein said liquid hydrocarbon fuel has a  
2 boiling range of from about 150 °F to about 750 °F.

1 74. The method of claim 64 wherein said liquid hydrocarbon fuel is  
2 selected from the group consisting of liquefied natural gas (LNG), liquefied petroleum  
3 gas (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and  
4 home heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, or bunker fuel.

1 75. The method of claim 64 wherein said liquid hydrocarbon fuel is  
2 selected from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor  
3 gasoline.

1 76. The method of claim 64 wherein said liquid hydrocarbon fuel is jet  
2 fuel.

1 77. The method of claim 76 wherein said reduced concentration of DRA is  
2 sufficiently low to permit reignition of jet fuel after flameout.

1           78.     The method of claim 64 wherein said drag reducer additive comprises  
2     a polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1           79.     The method of claim 77 wherein said polyalphaolefin has a peak  
2     molecular weight of about 10 million Daltons or more.

1           80.     The method of claim 64 wherein said DRA comprises two different  
2     linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,  
3     the number of carbon atoms of the at least two different LAO's differing by 6.

1           81.     The method of claim 64 wherein said DRA comprises one or more  
2     polyalphaolefins made by solution polymerization.

1           82.     The method of claim 64 wherein said DRA comprises polar groups.

1           83.     The method of claim 82 wherein said DRA comprises organic polar  
2     groups.

1           84.     The method of claim 82 wherein said polar groups comprise a moiety  
2     selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,  
3     unsaturated carbon-carbon bonds, and combinations thereof.

1           85.     The method of claim 83 wherein said organic polar groups comprise a  
2     moiety selected from the group consisting of oxygen, sulfur, nitrogen, halogen,  
3     phosphorus, unsaturated carbon-carbon bonds, and combinations thereof.

1           86.     A method for improving performance of an engine comprising:  
2     contacting contaminated liquid hydrocarbon fuel comprising an initial  
3     concentration of DRA with fresh attapulgus clay under conditions  
4     effective to produce decontaminated liquid hydrocarbon fuel  
5     comprising a reduced concentration of said DRA; and,  
6     feeding said decontaminated liquid hydrocarbon fuel to said engine.

1           87.     The method of claim 86 wherein said fresh attapulgus clay is effective  
2     to remove about 10% or more of said DRA when 1 g of the fresh attapulgus clay is  
3     added in increments of from about 0.02 gram to about 0.1 gram, with agitation, to 100  
4     ml. of contaminated liquid hydrocarbon fuel comprising from about 8 to about 12  
5     ppm of the unsheared DRA.

1           88.     The method of claim 87 wherein said fresh attapulgus clay comprises  
2     granules, a majority of said granules having a mesh size of from about 30 to about 90.

1           89.     The method of claim 87 wherein said conditions comprise incremental  
2     addition of the DRA removal agent(s) and agitation of the resulting mixture.

1           90.     The method of claim 87 wherein said conditions comprise passing the  
2     contaminated liquid hydrocarbon fuel through a bed comprising said one or more  
3     effective DRA removal agent(s).

1           91.     The method of claim 90 wherein said contacting produces used DRA  
2     removal agent(s), said method further comprising replacing said used DRA removal  
3     agent(s) with fresh DRA removal agents.

1           92.     The method of claim 87 wherein said contacting said contaminated  
2     liquid hydrocarbon fuel comprising an initial concentration of DRA with one or more  
3     effective DRA removal agent(s) occurs at a location selected from the group  
4     consisting of: at a refinery; between a refinery and a fuel terminal; at a fuel terminal;  
5     between two different fuel terminals; between a fuel terminal and an airport storage  
6     tank; at an airport storage tank; between a fuel terminal and a tanker truck; at a tanker  
7     truck; between an airport storage tank and a tanker truck; between two different  
8     tanker trucks; between a tanker truck and an engine, at a fuel dispenser; between a  
9     fuel dispenser and a vehicle comprising the engine; and, at the engine.

1           93.     The method of claim 87 further comprising preheating said one or  
2 more removal agents prior to use under conditions effective to remove adsorbed water  
3 without damaging the removal agent(s).

1           94.     The method of claim 87 wherein said reduced concentration of DRA is  
2 sufficiently low to perform one or more function selected from the group consisting of  
3 permitting reignition of jet fuel after flameout, decreasing plugging of fuel filters and  
4 reducing formation of deposits on engine components selected from the group  
5 consisting of intake valves, combustion chambers, and fuel injectors.

1           95.     The method of claim 87 wherein said liquid hydrocarbon fuel has a  
2 boiling range of from about 150 °F to about 750 °F.

1           96.     The method of claim 87 wherein said liquid hydrocarbon fuel is  
2 selected from the group consisting of liquefied natural gas (LNG), liquefied petroleum  
3 gas (LPG), motor gasoline, aviation gasoline, distillate fuels such as diesel fuel and  
4 home heating oil, kerosene, jet fuel, No. 2 oil, residual fuel, No. 6 fuel, or bunker fuel.

1           97.     The method of claim 87 wherein said liquid hydrocarbon fuel is  
2 selected from the group consisting of diesel fuel, jet fuel, aviation gasoline, and motor  
3 gasoline.

1           98.     The method of claim 87 wherein said liquid hydrocarbon fuel is jet  
2 fuel.

1           99.     The method of claim 98 wherein said reduced concentration of DRA is  
2 sufficiently low to permit reignition of jet fuel after flameout.

1           100.    The method of claim 87 wherein said drag reducer additive comprises  
2 a polyalphaolefin having a peak molecular weight of about 1 million Daltons or more.

1           101.   The method of claim 99 wherein said polyalphaolefin has a peak  
2   molecular weight of about 10 million Daltons or more.

1           102.   The method of claim 87 wherein said DRA comprises two different  
2   linear alpha olefins (LAO's) or more having from about 6 to about 12 carbon atoms,  
3   the number of carbon atoms of the at least two different LAO's differing by 6.

1           103.   The method of claim 87 wherein said DRA comprises one or more  
2   polyalphaolefins made by solution polymerization.

1           104.   The method of claim 87 wherein said DRA comprises polar groups.

1           105.   The method of claim 104 wherein said DRA comprises organic polar  
2   groups.

1           106.   The method of claim 104 wherein said polar groups comprise a moiety  
2   selected from the group consisting of oxygen, sulfur, nitrogen, halogen, phosphorus,  
3   unsaturated carbon-carbon bonds, and combinations thereof.

1           107.   The method of claim 104 wherein said organic polar groups comprise a  
2   moiety selected from the group consisting of oxygen, sulfur, nitrogen, halogen,  
3   phosphorus, unsaturated carbon-carbon bonds, and combinations thereof.